



Prairie Mud Service Ltd.

"Serving Western Canada with 24 Hour Drilling Mud Service"

MSDS (Material Safety Data Sheet)

1. Product and Company Identification

Material name VOLCLAY@COARSECHIPS
Version # 02
Revision date 15-October-2009
Manufacturer American Colloid Company
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2. Hazards Identification

Emergency overview Material can be slippery when wet

Potential health effects

Routes of exposure Inhalation. Eye contact.

Eyes Dust or powder may irritate eye tissue.

Skin Non-irritating to the skin.

Inhalation Repeated or prolonged inhalation may cause toxic effects. For additional information on inhalation hazards, see Section 11 of this safety data sheet.

Ingestion No significant adverse effects are expected upon ingestion of the product.

Target organs Lungs.

Chronic effects This product has the potential for generation of respirable dust during handling and use. Dust may contain respirable crystalline silica. Overexposure to dust may result in pneumoconiosis, a respiratory disease caused by inhalation of mineral dust, which can lead to fibrotic changes to the lung tissue, or silicosis, a respiratory disease caused by inhalation of silica dust, which can lead to inflammation and fibrosis of the lung tissue. Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

3. Composition / Information on Ingredients Components

	CAS #	Percent
BENTONITE	1302-78-9	60 - 100

Composition comments Bentonite contains naturally occurring crystalline silica (not listed in Annex I of Directive 67/548/EEC) in quantities less than%.

4. First Aid Measures

First aid procedures

Eye contact Flush eyes immediately with large amounts of water. Get medical attention if irritation develops or persists.

Skin contact No special measures required. Get medical attention if irritation develops or persists.

Inhalation If symptoms are experienced, remove source of contamination or move victim to fresh air. If the affected person is not breathing, apply artificial respiration. If breathing is difficult, give oxygen. Call a physician if symptoms develop or persist.

Ingestion No special measures required. If ingestion of a large amount does occur, seek medical attention.

Notes to physician Provide general supportive measures and treat symptomatically.

5. Fire Fighting Measures

Flammable properties None known.

Extinguishing media

Suitable extinguishing media	Use any media suitable for the surrounding fires. Dry chemical, CO2, water spray or regular foam.
Special protective equipment for fire-fighters	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.
Explosion data	
Sensitivity to mechanical impact	Not available.
Sensitivity to static discharge	Not available.
Hazardous combustion products	None known.

6. Accidental Release Measures

Personal precautions	Material can be slippery when wet. Wear a dust mask if dust is generated above exposure limits.
Environmental precautions	No special environmental precautions required.
Methods for containment	None necessary.
Methods for cleaning up	Avoid the generation of dusts during clean-up. Collect dust or particulates using a vacuum cleaner with a HEPA filter. Reduce airborne dust and prevent scattering by moistening with water.

7. Handling and Storage

Handling	Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. In case of insufficient ventilation, wear suitable respiratory equipment.
Storage	Guard against dust accumulation of this material. No special storage conditions required. No special restrictions on storage with other products.

8. Exposure Controls / Personal Protection

Occupational exposure limits

ACGIH

Constituents	Type	Value	Form
INERT OR NUISANCE DUST (SEQ250)	TWA	10 mg/m3	Inhalable particles.
QUARTZ (14808'60'7)	TWA	3 mg/m3 0.025 mg/m3	Respirable particles. Respirable fraction.

Canada - Alberta

Constituents	Type	Value	Form
INERT OR NUISANCE DUST (SEQ250)	TWA	3 mg/m3 10 mg/m3	Respirable particles. Total particulate.
QUARTZ (14808'60'7)	TWA	0.1 mg/m3	Respirable particles.

Canada - British Columbia

Constituents	Type	Value	Form
INERT OR NUISANCE DUST (SEQ250)	TWA	3 mg/m3 10 mg/m3	Respirable fraction. Total dust.
QUARTZ (14808'60'7)	TWA	0.025 mg/m3	Respirable fraction.

Canada - Ontario

Constituents	Type	Value	Form
INERT OR NUISANCE DUST (SEQ250)	TWA	10 mg/m3 3 mg/m3	Inhalable particulate. Respirable particles.
QUARTZ (14808'60'7)	TWA	0.1 mg/m3	Respirable fraction.

Canada - Quebec

Constituents	Type	Value	Form
INERT OR NUISANCE DUST (SEQ250)	TWA	10 mg/m3	Total dust.
Constituents	Type	Value	Form

Exposure guidelines	Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.
Engineering controls	If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits. If engineering measures are not sufficient to maintain concentrations of dust particulates below the OEL, suitable respiratory protection must be worn.
Personal protective equipment	
Eye / face protection	Wear dust goggles.
Skin protection	No special protective equipment required.
Respiratory protection	Use a particulate filter respirator for particulate concentrations exceeding the Occupational Exposure Limit.
General hygiene Considerations	Eye wash fountain is recommended. Use good industrial hygiene practices in handling this material.

9. Physical & Chemical Properties

Appearance	Not available.
Color	Various.
Odor	None.
Odor threshold	Not available.
Physical state	Solid.
Form	Pellets. Chips. Tablet.
pH	7 - 9
Melting point	Not available.
Freezing point	Not available.
Boiling point	Not available.
Flash point	Non-flammable
Evaporation rate	Not available.
Flammability	Not available.
Flammability limits in air, upper, % by volume	Non-explosive
Flammability limits in air, lower, % by volume	Non-explosive
Vapor pressure	Not available.
Vapor density	Not available.
Specific gravity	2.5503 estimated
Relative density	Not available.
Solubility (water)	Negligible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
VOC	0 % estimated
Percent volatile	0 % estimated

10. Chemical Stability & Reactivity Information

Chemical stability	Stable at normal conditions.
Conditions to avoid	None known.
Incompatible materials	None known.

Hazardous decomposition products None known.
Possibility of hazardous reactions Will not occur.

11. Toxicological Information

Chronic effects In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.)

In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003)

According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Carcinogenicity

IARC Monographs on Occupational Exposures to Chemical Agents: Overall evaluation
 QUARTZ (14808-60-7) 1 Human carcinogen.

12. Ecological Information

Ecotoxicological data

Product	Test Results
VOLCLAY@COARSECHIPS	LC50 Fish: 19000 mg/l 96.00 Hours estimated
Components	Test Results
BENTONITE (130278'9)	LC50 Rainbow trout, donaldson trout (Oncorhynchus mykiss): 19000 mg/l 96.00 Hours

* Estimates for product may be based on additional component data not shown.

Ecotoxicity This material is not expected to be harmful to aquatic life.

Environmental effects Based on the physical properties of this product, significant environmental persistence and bioaccumulation would not be expected.

Persistence and degradability Not available.

13. Disposal Considerations

Disposal instructions Dispose in accordance with all applicable regulations. Material should be recycled if possible.

14. Transport Information

TDG
 Not regulated as dangerous goods.

15. Regulatory Information

WHMIS classification D2A - Other Toxic Effects-VERY TOXIC

WHMIS labeling



WHMIS status Controlled

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of New and Existing Chemicals (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Invento	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other Information

Recommended restrictions	Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.
Further information	This safety datasheet only contains information relating to safety and does not replace any product information or product specification
NFPA ratings	Health: 1 Flammability: 0 Instability: 0
Disclaimer	<p>The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The manufacturer expressly does not make any representations, warranties, or guarantees as to its accuracy, reliability or completeness nor assumes any liability, for its use. It is the user's responsibility to verify the suitability and completeness of such information for each particular use.</p> <p>Third party materials: Insofar as materials not manufactured or supplied by this manufacturer are used in conjunction with, or instead of this product, it is the responsibility of the customer to obtain, from the manufacturer or supplier, all technical data and other properties relating to these and other materials and to obtain all necessary information relating to them. No liability can be accepted in respect of the use of this product in conjunction with materials from another supplier. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.</p>
Issue date	15-October-2009
This data sheet contains changes from the previous version in section(s):	Composition / Information on Ingredients: Composition comments Other Information: Disclaimer Other Information: Other information
Other information	American Colloid Company is an AMCOL International company.